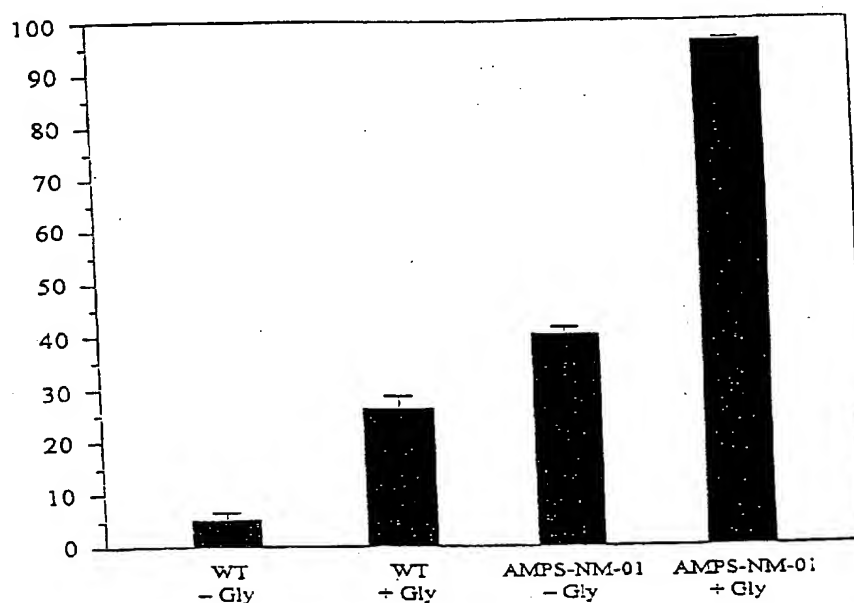




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(54) **ORGANISMES UNICELLULAIRES OU PLURICELLULAIRES
UTILISES DANS LA PREPARATION DE RIBOFLAVINE**
(54) **UNICELLULAR OR MULTICELLULAR ORGANISMS FOR
PREPARING RIBOFLAVIN**

Drawings



(57) The present invention relates to a unicellular or multicellular organism, in particular a micro-organism, for biotechnologically preparing riboflavin. This organism is distinguished by the fact that it exhibits a glycine metabolism which is altered such that its synthetic output of riboflavin without any external supply of glycine is at least equal to that of a wild type of the species *Ashbya gossypii*, i.e. ATCC10895, which is cultured under standard conditions with the addition of 6 g of external glycine/l.



Abstract of the disclosure

The present invention relates to a unicellular or multicellular organism, in particular a micro-organism, for biotechnologically preparing riboflavin. This organism is distinguished by the fact that it exhibits a glycine metabolism which is altered such that its synthetic output of riboflavin without any external supply of glycine is at least equal to that of a wild type of the species *Ashbya gossypii*, i.e. ATCC10895, which is cultured under standard conditions with the addition of 6 g of external glycine/l.

Unicellular or multicellular organisms for preparing riboflavin

The present invention relates to a unicellular
5 or multicellular organism for preparing riboflavin
using microorganisms.

Vitamin B₂, also termed riboflavin, is essential
for humans and animals. Inflammations of the oral and
pharyngeal mucous membranes, cracks in the corners of
10 the mouth and pruritus and inflammations in the skin
folds, among other damage to the skin, conjunctival
inflammations, diminished visual acuity and clouding of
the cornea appear in association with vitamin B₂
deficiency. Cessation of growth and decrease in weight
15 can occur in infants and children. Vitamin B₂ therefore
is of importance economically, in particular as a
vitamin preparation in association with vitamin
deficiency and as a feed additive. In addition to this,
it is also employed as a foodstuff colorant, for
20 example in mayonnaise, ice cream, blancmange, etc.

Riboflavin is prepared either chemically or
microbially. In the chemical methods of preparation,
the riboflavin is as a rule isolated in multi-step
processes as a pure end product, with, however,
25 relatively expensive starting compounds, such as D-
ribose, having to be employed. For this reason, the
chemical synthesis of riboflavin is only suitable for
those applications for which pure riboflavin is
required, for example in human medicine.

30 Using microorganisms to prepare riboflavin
offers an alternative to preparing this substance
chemically. Preparing riboflavin microbially is
particularly suitable in those instances in which this
substance is not required to be of high purity. This is
35 the case, for example, when the riboflavin is to be
employed as an additive to feed products. In such

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cases, the microbial preparation of riboflavin has the advantage that the riboflavin can be obtained in a one-step process. In addition, renewable raw materials, such as vegetable oils, can be employed as starting
5 compounds for the microbial synthesis.

It is known to prepare riboflavin by fermenting fungi such as *Ashbya gossypii* or *Eremothecium ashbyi* (The Merck Index, Windholz et al., eds. Merck & Co.), page 1183, 1983, A. Bacher, F. Lingens, *Angew. Chem.*
10 1969, p. 393); however, yeasts, such as *Candida* or *Saccharomyces*, and bacteria, such as *Clostridium*, are also suitable for producing riboflavin.

Methods using the yeast *Candida famata* are also described, for example in US 05231007.

15 Bacterial strains which overproduce riboflavin are described, for example, in EP 405370, GB 1434299, DE 3420310 and EP 0821063, where the strains were obtained by transforming the riboflavin biosynthesis genes from *Bacillus subtilis*. However, these
20 prokaryotic genes were unsuitable for a method of preparing riboflavin recombinantly which used eukaryotes such as *Saccharomyces cerevisiae* or *Ashbya gossypii*. For this reason, the specific genes for riboflavin biosynthesis were, as described in
25 WO 93/03183, isolated from a eukaryote, namely from *Saccharomyces cerevisiae*, in order thereby to provide a recombinant method for preparing riboflavin in a eukaryotic production organism. However, recombinant preparation methods of this nature are either
30 unsuccessful, or only enjoy limited success, in producing riboflavin if there is inadequate provision of substrate for the enzymes which are specifically involved in the riboflavin biosynthesis.

In 1967, Hanson (Hanson AM, 1967, in *Microbial*
35 *Technology*, Peppler, HJ, pp. 222-250, New York) found that adding the amino acid glycine increases the formation of riboflavin in *Ashbya gossypii*. However, such a method is disadvantageous because glycine is a

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very expensive raw material. For this reason, efforts were made to optimize riboflavin production by preparing mutants.

German Patent Specification 19525281 discloses
5 a method for preparing riboflavin which involves culturing microorganisms which are resistant to substances which have an inhibitory effect on isocitrate lyase.

German Laid-Open Specification 19545468.5-41
10 discloses another method for preparing riboflavin microbially in which the isocitrate lyase activity or the expression of the isocitrate lyase gene of a riboflavin-producing microorganism is increased. However, even in comparison with these methods, there
15 is still a need for a further optimization of the riboflavin preparation.

The object of the present invention is consequently that of making available a unicellular or multicellular organism, preferably a microorganism, for
20 the biotechnological preparation of riboflavin, which microorganism enables formation of the riboflavin to be further optimized. In particular, an organism should be made available which is suitable for preparing riboflavin while economizing on raw materials and which
25 consequently makes possible a production which is more economical than that of the previous state of the art. In particular, the organism should permit an increased formation of riboflavin, without any addition of glycine, as compared with the previous organisms.

30 This object is achieved by means of a unicellular or multicellular organism which exhibits a glycine metabolism which is altered such that its synthetic output of riboflavin without any external supply of glycine is at least equal to that of a wild
35 type of the *Ashbya gossypii* species ATCC10895, which is cultured under standard conditions with the addition of 6 g of external glycine/l.

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Culturing under standard conditions means culturing, at 30°C and 120 rpm, in 500 ml shaker flasks possessing two baffles. 50 ml of a solution of 10 g of yeast extract/l containing either 10 g of glucose/l or
5 10 g of soybean oil/l are employed per flask as the medium. The media are inoculated with 1% of a 16 h culture carried out under the same conditions.

The objective of this sought-after alteration of the intracellular metabolism of glycine can be achieved
10 using the known methods for improving organism strains. This means that, in the simplest case, appropriate strains can be prepared by means of screening after the selection which is customary in microbiology. It is also possible to use mutation in conjunction with
15 subsequent selection. In this case, the mutation can be carried out either by means of chemical mutagenesis or by means of physical mutagenesis. A further method is that of selection and mutation together with subsequent recombination. Finally, the organisms according to the
20 invention can be prepared by means of genetic manipulation.

According to the invention, the organism is altered such that it produces glycine intracellularly in a quantity which is greater than its requirement for
25 maintaining its metabolism. According to the invention, this increase in intracellular glycine production can be achieved by preparing an organism in which the activity of the enzyme threonine aldolase is increased. This can be achieved, for example, by increasing
30 substrate turnover by means of altering the catalytic center or by abolishing the effect of enzyme inhibitors. An increase in the activity of the threonine aldolase enzyme can also be elicited by increasing the synthesis of the enzyme, for example by means of gene
35 amplification or by eliminating factors which repress the biosynthesis of the enzyme.

According to the invention, the endogenous threonine aldolase activity can preferably be increased

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by mutating the endogenous threonine aldolase gene. Such mutations can either be produced randomly by means of classical methods, such as using UV irradiation or mutation-provoking chemicals, or in a targeted manner using genetic engineering methods such as deletion, insertion and/or nucleotide exchange.

Increased expression of the threonine aldolase gene can be achieved by incorporating copies of the threonine aldolase gene and/or by enhancing regulatory factors which exert a positive effect on threonine aldolase gene expression. For example, regulatory elements can preferentially be enhanced at the transcriptional level by, in particular, increasing the transcription signals. In addition to this, however, it is also possible to enhance translation by, for example, improving the stability of the mRNA.

In order to increase the gene copy number, the threonine aldolase gene can, for example, be incorporated into a gene construct or a vector which preferably contains regulatory gene sequences which are assigned to the threonine aldolase gene, in particular those sequences which enhance gene expression. A riboflavin-producing microorganism is then transformed with the gene construct containing the threonine aldolase gene.

According to the invention, the threonine aldolase can also be overexpressed by exchanging the promoter. In this context, it is also possible to achieve the higher enzymic activity in an alternative manner by incorporating gene copies or by exchanging the promoter. However, it is equally also possible to achieve the desired alteration in the enzymic activity by simultaneously exchanging the promoter and incorporating gene copies.

Since threonine is limiting in an organism which has been altered in this way, it is necessary to feed in threonine when the cell according to the invention is employed. The improved uptake of the

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threonine and its virtually quantitative conversion into glycine lead to a surprisingly large increase in riboflavin formation such as was not previously achievable by feeding in glycine. Alternatively, the
5 endogenous formation of threonine in the organism can be increased, for example, by eliminating the feedback resistance of the aspartate kinase.

The threonine aldolase gene is preferably isolated from microorganisms, particularly preferably
10 from fungi. Fungi of the genus *Ashbya* are once again preferred in this context. The species *Ashbya gossypii* is highly preferred.

However, all other organisms whose cells contain the sequence for forming threonine aldolase,
15 that is animal and plant cells as well, are also suitable for isolating the gene. The gene can be isolated by means of homologous or heterologous complementation of a mutant which is defective in the threonine aldolase gene or by means of heterologous
20 probing or PCR using heterologous primers. For subcloning, the size of the insert in the complementing plasmid can subsequently be reduced to a minimum by means of suitable restriction enzyme steps. After the putative gene has been sequenced and identified,
25 subcloning which gives an accurate fit is effected by means of fusion PCR. Plasmids which carry the resulting fragments as inserts are introduced into the threonine aldolase gene-defective mutant, which is then tested for the functionality of the threonine aldolase gene.
30 Functional constructs are finally used to transform a riboflavin producer.

Following isolation and sequencing, the threonine aldolase genes can be obtained with nucleotide sequences which encode the given amino acid
35 sequence or its allelic variation. Allelic variations include, in particular, derivatives which can be obtained by deleting, inserting or substituting nucleotides from appropriate sequences while at the

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same time retaining the threonine aldolase activity. A corresponding sequence, from nucleotide 1 to nucleotide 1149, is shown in Figure 2b.

5 A promoter having the nucleotide sequence from
nucleotide -1231 to nucleotide -1 as depicted in the
abovementioned sequence, or a DNA sequence which has
essentially the same effect, is, in particular, placed
upstream of the threonine aldolase genes. Thus, a
promoter which differs by one or more nucleotide
10 substitutions, by insertion and/or by deletion from the
promoter which possesses the nucleotide sequence shown
without, however, the functionality or the activity of
the promoter being impaired, can, for example, be
placed upstream of the gene. In addition, the activity
15 of the promoter can be increased by altering its
sequence, or the promoter can be completely replaced by
active promoters.

Moreover, regulatory gene sequences or
regulatory genes which, in particular, increase the
20 activity of the threonine aldolase gene can be assigned
to the threonine aldolase gene. Thus, enhancers, which
increase threonine aldolase gene expression by
improving the interaction between the RNA polymerase
and the DNA, can, for example, be assigned to the
25 threonine aldolase gene.

One or more DNA sequences can be placed
upstream and/or downstream of the threonine aldolase
gene, which does or does not possess an upstream
promoter or does or does not possess a regulatory gene,
30 such that the threonine aldolase gene is contained in a
gene structure. Plasmids or vectors which contain the
threonine aldolase gene and are suitable for trans-
forming a riboflavin producer can be obtained by
cloning the threonine aldolase gene. The cells which
35 can be obtained by transformation contain the gene in
replicable form, i.e. in additional copies in the
chromosome, with the gene copies being integrated at

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arbitrary sites in the genome by means of homologous recombination.

The objective, according to the invention, of partial or complete intracellular formation of glycine can also
5 be achieved by preparing organisms in which the intracellular degradation of glycine is at least partially blocked. Mutations of this nature can, as already described above, either be generated in a random manner by means of classical methods using physical or
10 chemical mutagenesis, for example using UV irradiation or mutation-provoking chemicals, or in a targeted manner by means of genetic engineering methods.

According to the invention, the objective of the increased intracellular formation of glycine can
15 preferably be achieved by altering the gene for serine hydroxymethyltransferase. Such alterations can, for example, be achieved by mutations, such as insertions, deletions or substitutions, in the structural gene or the regulatory elements, such as promoters and trans-
20 cription factors, which are associated with this gene.

According to the invention, it was observed, surprisingly, that these mutants include mutants which are resistant to glycine antimetabolites. The glycine
antimetabolite-resistant mutants which are preferred
25 are those unicellular or multicellular organisms which are resistant to alpha-aminomethylphosphonic acid and/or alpha-aminosulfonic acid.

This can, for example, be achieved in exactly the same way by selecting mutants which are replaced by
30 the threonine structural analog β -hydroxynorvaline and/or which are substituted at the threonine and/or lysine analogs.

Consequently, mutants which can be employed in accordance with the invention can also be prepared by
35 appropriate selection. Such resistant unicellular or multicellular organisms can therefore be prepared using the classical screening methods which are in general use in microbiology.

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In the organisms described, riboflavin production can be further increased if the export into the medium of the glycine which is formed intracellularly is at least partially blocked. In the simplest case, it is sufficient to supplement with glycine in order to achieve this. As an alternative, the carrier which is responsible for the export can be switched off by disrupting the gene.

In addition, an increase in intracellular glycine concentration can be achieved by altering the glyoxylate metabolism, e.g. by increasing the activity of glyoxylate aminotransferase. Another option is to optimize the synthesis of intracellular glycine from carbon dioxide and ammonia.

In summary, it can be stated that the object according to the invention can preferably be solved by increasing intracellular synthesis of the glycine, at least partially blocking degradation of the glycine, at least partially inhibiting transport of the glycine out of the cell, altering the glyoxylate metabolism and optimizing glycine synthesis from ammonia and carbon dioxide. These solutions can be used as alternatives, or cumulatively or in any arbitrary combination.

An additional increase in riboflavin formation can be achieved by adding glycine to the nutrient medium.

The unicellular or multicellular organisms which are obtained in accordance with the invention may be any arbitrary cells which can be employed for biotechnological processes. Examples of these cells are fungi, yeasts, bacteria and plant and animal cells. In accordance with the invention, the cells are preferably transformed, fungal cells, particularly preferably fungal cells of the genus *Ashbya*. The species *Ashbya gossypii* is particularly preferred in this context.

In that which follows, the invention is explained in more detail with the aid of examples,

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without this being associated with any restriction of the invention to the subject matter of the examples:

Example 1

- 5 - Selecting a mutant which is resistant to alpha-amino-methylphosphonic acid (AMPS).

Ashbya gossypii spores were mutagenized with UV light. The spores were then added to plates treated with 70 mM alpha-aminomethylphosphonic acid. Inhibition of riboflavin formation can be recognized by the fungus forming yellow colonies without inhibition and white colonies with inhibition. Accordingly, the yellow organisms, i.e. those which were resistant to the inhibitor, were isolated. This method was used to obtain the resistant strain AMPS-NM-01, inter alia.

Experiments carried out on plates containing 200 mM AMPS demonstrated that this strain still exhibited a yellow colony color, in contrast to the starting strain, which remained completely white. In submerged culture, the mutant exhibited the same formation of riboflavin in the absence of glycine as did the wild type in the presence of glycine (cf. Figure 1).

Investigations of the specific enzymic activities of the wild type and mutant showed that serine hydroxymethyltransferase activity was reduced by 50% (Fig. 7). Since it was possible to demonstrate by feeding ¹³C-labeled threonine that formation of serine, which is presumably catalyzed by serine hydroxymethyltransferase, takes place from glycine (Table 1), the increase in riboflavin formation can be explained by a reduction in the quantity of glycine draining off to form serine.

The composition of the minimal medium used in Table 1 is as follows: .

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Solution A: KH_2PO_4 200 g/l pH 6.7 with KOH
(100 times)

Solution B: NH_4Cl 15 g/l
5 (10 times) Asparagine 5 g/l
NaCl 2 g/l
MgSO₄ × 7H₂O 4 g/l
MnSO₄ × H₂O 0.5 g/l
ClCl₂ × 2H₂O 0.4 g/l
10 Myoinositol 1.0 g/l
Nicotinamide 2.5 g/l
Yeast extract 2 g/l
C source: Glucose or
soybean oil 2.5 g/l

15

In order to prepare the medium, the C source was added to one-times concentrated solution B and the mixture was sterilized by autoclaving. After the medium had cooled down, 1/100 of the volume of separately autoclaved solution A was added.

20

Example 2

Isolation of the GLY1 gene from *Ashbya gossypii*

25

In order to isolate the gene for threonine aldolase, the glycine-auxotrophic *Saccharomyces cerevisiae* mutant YM 13F (SHM1 :: HIS3 shm2 :: LEU2 gly1 :: URA3) was transformed, after selection for resistance to fluoro-orotic acid, with an *Ashbya gossypii* gene library. The gene library consisted of genomic DNA which had been partially digested with Sau3A and from which fragments of 8 - 16 kb in size had been isolated by density gradient centrifugation and ligated into the BamHI-cut vector Yep352. The transformants were first of all selected for uracil prototrophy. Selection for glycine prototrophy was carried out in a second step after replica plating. 25 glycine-prototrophic clones were isolated from about 70,000

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uracil-prototrophic clones. Curing of the transformants and retransformation with the isolated plasmids demonstrated that the complementation was plasmid-encoded. Whereas there was no measurable threonine aldolase activity (< 0.1 mU/mg of protein) in the glycine-auxotrophic *Saccharomyces* strain, it was possible to measure significant enzyme activity (25 mU/mg of protein) in the strains which were transformed with the isolated gene library plasmids. A sub-cloned 3.7 kb Hind III fragment which exhibited complementation was sequenced (Figure 2). A threonine aldolase-encoding gene which was homologous to *Saccharomyces cerevisiae* GLY1 was found.

15 Example 3

Overexpressing the GLY1 gene in *Ashbya gossypii*

In order to overexpress the GLY1 gene, it was cloned into the expression vector pAG203 (cf. WO9200379). In this plasmid, the gene is under the control of the TEF promoter and the TEF terminator (Figure 3). A gene for resistance to G418 functions as a selective marker in *Ashbya gossypii*. After *Ashbya gossypii* had been transformed with this plasmid and single-spore clones had subsequently been isolated, because the spores are mononuclear and haploid, the threonine aldolase activity in the crude extract was then measured. Both when growing on glucose and when growing on soybean oil, at least ten-fold overexpression was measured in A.g.p.AG203GLY1 as compared with a strain which had been transformed with the empty plasmid pAG203 (Figure 4).

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Example 4

Increasing riboflavin formation by overexpressing GLY1 and feeding threonine

5 Threonine was added to the medium in order to
check whether the threonine which is formed in the cell
limits the formation of glycine by the overexpressed
threonine aldolase. When 6 grams of threonine were
added per liter when A.g.pAG203GLY1 was growing on
10 glucose as the carbon source, the strain formed
approximately twice as much riboflavin as it did when
6 grams of glycine were added per liter (Figure 5).
This effect was not observed when a wild type and a
control strain which was transformed with the empty
15 plasmid were tested. Analysis of the amino acids in the
medium showed that only about 6 mM of the fed-in 52 mM
of threonine remained in the case of the GLY1
overexpresser and that, surprisingly, the concentration
of glycine had increased from 2 mM to 42 mM. These
20 results demonstrated that glycine formation was limited
by threonine, that the overexpressed threonine aldolase
was capable of functioning, that glycine which was
formed intracellularly was more effective than glycine
which was fed extracellularly, and that the fungal
25 cells exported glycine massively.

Example 5

Inhibiting glycine export

30 If the threonine aldolase-overexpressing strain
A.g.pAG203GLY1 was cultured on soybean oil instead of
glucose, as in Example 4, the increase in riboflavin
formation obtained when feeding threonine did not
exceed that when feeding glycine (Fig. 6). However,
35 analysis of the medium showed that the threonine had
been degraded down to about 13 mM. There cannot, there-
fore, have been any limitation in the threonine. At the
same time, it was found that the extracellular glycine

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had increased from 2 to about 44 mM. All the glycine which had been formed by the fungus had therefore been exported into the medium. It was possible to inhibit this export by introducing glycine into the medium, a measure which then resulted in the riboflavin formation being substantially increased in association with the same uptake of threonine (Table 2). In order to rule out the possibility that it was only the glycine which had been introduced which was responsible for the increased production, as much glycine was introduced, in a control, as was ultimately formed, as glycine, in the experiment using glycine and threonine. This finding underlines the fact that glycine which is formed intracellularly is much more effective than glycine which is added extracellularly.

Example 6

Increasing the formation of riboflavin by selecting β -hydroxynorvaline-resistant mutants

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Since it was not the conversion of threonine into glycine but the synthesis of threonine which first of all limited glycine formation, the threonine analog β -hydroxynorvaline was used to search for resistant mutants. Radial growth was significantly inhibited on agar plates filled with minimum medium containing 2.5 mM β -hydroxynorvaline. Mutants which grew more vigorously formed spontaneously at the edges of the colonies. Stable mutants which grew significantly more vigorously on the β -hydroxynorvaline minimal medium than did the parental strains (Fig. 8) were produced by isolating spores and selecting once again. Investigation of riboflavin formation indicated a marked increase in productivity. First, in minimal medium containing soybean oil, the strain HNV-TB-25 formed 41 ± 11 mg of riboflavin/l whereas its parental strain only produced 18 ± 3 mg/l. The progeny strain HNV-TB-29 also exhibits a marked increase, with a formation of 116 ± 4 mg/l, as

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compared with its strain of origin, i.e. Ita-GS-01, which only formed 62 ± 10 mg/l.

Table 1: ^{13}C -enrichment in the C atoms of serine, threonine and glycine following growth of <i>A. gossypii</i> ATC10895 on the given media and subsequent total hydrolysis of the resulting biomass (MM: minimal medium; YE: yeast extract; YNB: yeast nitrogen base; n.d.: not determined)				
Medium		MM + 0.2 g of YE/l + 1 g of ethanol/l + 2.7 mg of $^{13}\text{C}_2$ -serine/l		MM + 0.2 g of YNB/l + 1 g of ethanol/l + 2.6-mg of $^{13}\text{C}_1$ -serine/l
Serine	C_1	1.1		4.9
	C_2	5.9		1.1
	C_3	1.1		1.1
Threonine	C_1	n.d.		39.0
	C_2			1.1
	C_3			1.1
	C_4			1.1
Glycine	C_1	1.1		7.1
	C_2	4.3		1.1

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Table 2: Effect of supplementation with threonine and glycine on riboflavin formation when GLY1 is simultaneously being overexpressed

Strain	Carbon source	t = 0 Supple- ment	t = 72 h Riboflavin [mg/l]	t = 72 h Gly [mM]	t = 72 h Thr . [mM]
WT	Soybean oil	80 mM Gly 50 mM Thr	22 ± 1	80 ± 2	42 ± 0
		130 mM Gly	18 ± 3	129 ± 2	n.d.
	Glucose	80 mM Gly 50 mM Thr	5 ± 1	80 ± 0	35 ± 0
		130 mM Gly	7 ± 1	126 ± 2	n.d.
Ag pAG 203 GLY1	Soybean oil	80 mM Gly 50 mM Thr	31 ± 0	117 ± 2	11 ± 1
		130 mM Gly	20 ± 3	129 ± 1	n.d.
	Glucose	80 mM Gly 50 mM Thr	40 ± 1	113 ± 2	12 ± 0.7
		130 mM Gly	9 ± 1	129 ± 3	n.d.
n.d. = not detectable					

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Comments on the figures

- 5 **Figure 1:** Formation of riboflavin by the *Ashbya gossypii* strains ATCC 10895 (wild type, WT) and the AMPS-resistant mutant AMPS-MN-01 in the presence or absence of 6 g of glycine/l following growth on complete medium containing 10 g of soybean oil/l as the carbon source. The measured values were obtained from three independent experiments.
- 10
- 15 **Figure 2a:** Gly 1 locus in the *Ashbya gossypii* genome. The clones GB 7-1 and GB 26-9, and also the 3.7 kb Hind III subclone GB-26-9-6, complement the *S. cerevisiae* mutant. GB-26-9-6 was sequenced entirely while GB 7-1 was sequenced in order to complete the C terminus of GLY1.
- 20 **Figure 2b:** Nucleotide sequence, and deduced amino acid sequence, of the *A. gossypii* GLY1 gene together with the flanking nucleotide sequence.
- 25 **Figure 3:** Diagrammatic depiction of the construction of the vector pAG203GLY1 for overexpressing the GLY1 gene in *A. gossypii*.
- 30 **Figure 4:** Comparison of *Ashbya gossypii* wild type (solid symbols) and *A.g.pAG203GLY1* (open symbols) with regard to growth, riboflavin formation and specific threonine aldolase activity when cultured on complete medium containing 10 g of soybean oil/l.
- 35 **Figure 5:** Growth and riboflavin formation of *Ashbya gossypii* strains ATCC 10895 (wild type), pAG203 and pAG203GLY1 when cultured on YE

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complete medium containing 10 g of glucose/l as the carbon source and in association with glycine or threonine supplementation. The Table shows the glycine and threonine concentrations in the medium in each case before and after culture. The mean values and standard deviations shown represent the results from three independent experiments.

5
10 **Figure 6:** Growth and riboflavin formation of *Ashbya gossypii* strains ATCC 10895 (wild type), pAG203 and pAG203GLY1 when cultured on complete medium containing 10 g of glucose/l as the C source and in association with
15 glycine or threonine supplementation. The Table shows the glycine and threonine concentrations in the medium in each case before and after culture. The mean values and standard deviations shown represent the
20 results from three independent experiments.

Figure 7: Comparison of *Ashbya gossypii* wild type (solid symbols) and the AMPS-resistant mutant AMPS-NM-01 with regard to growth,
25 riboflavin formation and the specific activities of threonine aldolase, serine hydroxymethyltransferase and glutamate glyoxylate aminotransferase when cultured on complete medium containing 10 g of soybean
30 oil/l. The measured values were obtained from three independent experiments.

Figure 8: Effect of β -hydroxynorvaline on *Ashbya gossypii*; growth of wild type (W) and HNV-TB-25 (H) on an agar plate which is
35 filled with minimal medium containing 2.5 g of glucose/l and 2.5 mM β -hydroxynorvaline.

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(vi) CURRENT APPLICATION DATA:

(A) APPLICATION NUMBER: 2,255,284
(B) FILING DATE: December 17, 1998

(vii) PRIOR APPLICATION DATA:

(A) APPLICATION NUMBER: DE 197 57 180.8

(B) FILING DATE: December 22, 1997

(A) APPLICATION NUMBER: DE 198 40 709.2

(B) FILING DATE: September 09, 1998

(2) INFORMATION FOR SEQ ID NO: 1:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 2744 base pairs

(B) TYPE: nucleic acid

(C) STRANDEDNESS: double

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (genomic)

(iv) ANTI-SENSE: NO

(v) FRAGMENT TYPE: N-terminal

(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Ashbya gossypii*

(ix) FEATURE:

(A) NAME/KEY: CDS

(B) LOCATION: 1232..2377

(C) IDENTIFICATION METHOD: experimental

(D) OTHER INFORMATION: /codon_start= 1232

/product= "Threonin-Aldolase"

/evidence= EXPERIMENTAL

/number= 1

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

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AATTACATCT GCTACTGACA AAATAAGTA AAAGCTCCGA TAGGTAGCCG TGCTGCCGAG	180
CACCTGCCTA ATACACGCAG GCGCCATACA CTATTTAAGC ACAATGTTAT CGCCCCGCAG	240
CTTGAGGTAT TCCTGGTCGA TGCCAGGTGT CATAGGCTTG ATCACCAGCG AGTAGACCTC	300

ACTATTGTAG AAGCGCAGCC CGTTGCTGGG GGACTTGTAG CGCGCCTTGA GCCCCGTGAT	360
GTCGCAGTAG CGTTTCACGG GATACTGCGA TGGTGGCGCC TGAATGTTGA AGTATGTCAG	420
CTTCGTGCGC CCTGCGTCAC GCCCGGCTTC CGACTGTGCC TCTGTCGTGA GCCGTTTCCA	480
CTCGTCTGTC AGAAGCTGAC GTGTCGGCTT GTGGCGGCGC GTGGGTTTCT TCCACGTGGG	540
CGACTTGAAG TCGCTACGAC TGGTATCATT ACGTGCTGCA ATCGCTCGGA GGTTCCTCCAT	600
CTGGGGTCCA CGGTCGCTCG TTGATCTGTC TATCTCGAAA TCCCTGCCCCA GATGTACTCC	660
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TCACGTGGCT TACATAGCTT TGTTACATAA TCGATTTTCC GCAGGAGCGT TACGTCCAAC	780
GGTCGTTCTG TGCCAAAAGC AACAACTGAG CGTCAGGCGG CCGTCTCCCC AGACACGCTC	840
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CACGGGGTCT TTCGTGCGCT ATCCTCCTGC AGCGTTCGCT ACTGCAGATC GTGAGCAGTG	960
GCACCCGCGA CCAAAAAAAG AAATTATGTT CCTTACGCAA GGAATATGCC TCGCGCCATG	1020
CCATCGCAA GAGTGATGCC GCAGAGGTTG CTTCTGCGAG GCAACTCCTG GGCAATAGGG	1080
TGGAAAATTC AGCTTGGGCT TATATAAAAG AAACCGTTCG AGCTCGTCGG AGCCAGGTGG	1140
AAAATTTTTC GTAACGTAGG TAGAGGTTAT AGTTAGCGTC AGTCTCTTTT CTGCCAAGCT	1200
GCTACAGTTG ACTACAAGTA ACAAACCCAG G ATG AAT CAG GAT ATG GAA CTA	1252
Met Asn Gln Asp Met Glu Leu	
1 5	
CCA GAG GCG TAC ACG TCG GCT TCG AAC GAC TTC CGT TCG GAC ACG TTC	1300
Pro Glu Ala Tyr Thr Ser Ala Ser Asn Asp Phe Arg Ser Asp Thr Phe	
10 15 20	
ACC ACT CCA ACG CGC GAA ATG ATC GAG GCT GCG CTA ACG GCG ACC ATC	1348
Thr Thr Pro Thr Arg Glu Met Ile Glu Ala Ala Leu Thr Ala Thr Ile	
25 30 35	
GGT GAC GCC GTC TAC CAA GAG GAC ATC GAC ACG TTG AAG CTA GAA CAG	1396
Gly Asp Ala Val Tyr Gln Glu Asp Ile Asp Thr Leu Lys Leu Glu Gln	

40		45		50		55	
CAC GTC GCC AAG CTG GCC GGC ATG GAG GCC GGT ATG TTC TGC GTA TCT							1444
His Val Ala Lys Leu Ala Gly Met Glu Ala Gly Met Phe Cys Val Ser							
		60		65		70	
GGT ACT TTG TCC AAC CAG ATT GCT TTG CGG ACC CAC CTA ACT CAG CCA							1492
Gly Thr Leu Ser Asn Gln Ile Ala Leu Arg Thr His Leu Thr Gln Pro							
		75		80		85	
CCA TAT TCG ATT CTT TGC GAC TAC CGT GCG CAT GTG TAC ACG CAC GAG							1540
Pro Tyr Ser Ile Leu Cys Asp Tyr Arg Ala His Val Tyr Thr His Glu							
		90		95		100	
GCT GCG GGG TTG GCA ATT TTG TCC CAG GCC ATG GTG ACA CCT GTC ATT							1588
Ala Ala Gly Leu Ala Ile Leu Ser Gln Ala Met Val Thr Pro Val Ile							
		105		110		115	
CCT TCC AAC GGC AAC TAC TTG ACT TTG GAA GAC ATC AAG AAG CAC TAC							1636
Pro Ser Asn Gly Asn Tyr Leu Thr Leu Glu Asp Ile Lys Lys His Tyr							
		120		125		130	135
ATT CCT GAT GAT GGC GAC ATC CAC GGT GCT CCA ACA AAG GTT ATC TCG							1684
Ile Pro Asp Asp Gly Asp Ile His Gly Ala Pro Thr Lys Val Ile Ser							
		140		145		150	
TTG GAA AAC ACC TTG CAC GGT ATC ATT CAC CCA CTA GAG GAG CTT GTT							1732
Leu Glu Asn Thr Leu His Gly Ile Ile His Pro Leu Glu Glu Leu Val							
		155		160		165	
CGG ATC AAG GCT TGG TGT ATG GAG AAC GAC CTC AGA CTA CAC TGC GAT							1780
Arg Ile Lys Ala Trp Cys Met Glu Asn Asp Leu Arg Leu His Cys Asp							
		170		175		180	
GGT GCG AGA ATC TGG AAC GCG TCC GCA GAA TCC GGT GTG CCT CTA AAA							1828
Gly Ala Arg Ile Trp Asn Ala Ser Ala Glu Ser Gly Val Pro Leu Lys							
		185		190		195	
CAG TAC GGA GAG CTA TTC GAC TCC ATT TCC ATC TGC TTG TCC AAG TCC							1876
Gln Tyr Gly Glu Leu Phe Asp Ser Ile Ser Ile Cys Leu Ser Lys Ser							
		200		205		210	215
ATG GGT GCC CCA ATG GGC TCC ATT CTC GTC GGG TCG CAC AAG TTC ATA							1924
Met Gly Ala Pro Met Gly Ser Ile Leu Val Gly Ser His Lys Phe Ile							
		220		225		230	

AAG AAG GCG AAC CAC TTC AGA AAG CAG CAA GGT GGT GGT GTC AGA CAG	1972
Lys Lys Ala Asn His Phe Arg Lys Gln Gln Gly Gly Gly Val Arg Gln	
235 240 245	
TCT GGT ATG ATG TGC AAG ATG GCG ATG GTG GCT ATC CAG GGT GAC TGG	2020
Ser Gly Met Met Cys Lys Met Ala Met Val Ala Ile Gln Gly Asp Trp	
250 255 260	
AAG GGC AAG ATG AGG CGT TCG CAC AGA ATG GCT CAC GAG CTG GCC AGA	2068
Lys Gly Lys Met Arg Arg Ser His Arg Met Ala His Glu Leu Ala Arg	
265 270 275	
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Phe Cys Ala Glu His Gly Ile Pro Leu Glu Ser Pro Ala Asp Thr Asn	
280 285 290 295	
TTT GTC TTT TTG GAC TTG CAG AAG AGC AAG ATG AAC CCT GAC GTG CTC	2164
Phe Val Phe Leu Asp Leu Gln Lys Ser Lys Met Asn Pro Asp Val Leu	
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GTC AAG AAG AGT TTG AAG TAC GGC TGC AAG CTA ATG GGC GGG CGT GTC	2212
Val Lys Lys Ser Leu Lys Tyr Gly Cys Lys Leu Met Gly Gly Arg Val	
315 320 325	
TCC TTC CAC TAC CAG ATA TCT GAG GAG TCC CTT GAG AAG ATC AAG CAG	2260
Ser Phe His Tyr Gln Ile Ser Glu Glu Ser Leu Glu Lys Ile Lys Gln	
330 335 340	
GCC ATC CTA GAG GCG TTC GAG TAC TCG AAG AAG AAC CCT TAC GAT GAA	2308
Ala Ile Leu Glu Ala Phe Glu Tyr Ser Lys Lys Asn Pro Tyr Asp Glu	
345 350 355	
AAC GGC CCC ACG AAG ATC TAC AGA AGT GAG TCC GCT GAC GCT GTG GGT	2356
Asn Gly Pro Thr Lys Ile Tyr Arg Ser Glu Ser Ala Asp Ala Val Gly	
360 365 370 375	
GAG ATC AAG ACC TAC AAG TAT TAAGGGATTT CGATGATGAC ATGAAAAATT	2407
Glu Ile Lys Thr Tyr Lys Tyr	
380	
ACATATTGGC ACGGCATAGG CATTGGGTAA TATTAAGCAT ATGGTTGAGA TGAATTACTG	2467
TTCGGGTACC GGTATTTCCA AAGTGCTGTC GACTTTTGCA AGAGATGGCT ATGAATGGGG	2527

CACGCTCCAT CACCTCTCTG CGAGCCGGAC TCAGCATTAT ATCCATCTCA AAACCTAATA 2587
TCAAATGGGA TTGTGGTGCG CAGTACATGC GCAGTGCTGC ACATTTGAGG ATCAATGGGT 2647
TTTTCCAGGC ACTGCCTGGG TCACTCACCC TATTGCGGAG GGACTAGTAG CTCTACCATT 2707
CTGAGCTGAC TAAATGTTT GATTCTTTTG GTACTTA 2744

(2) INFORMATION FOR SEQ ID NO: 2:

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 382 amino acids
- (B) TYPE: amino acid
- (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

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1 5 10 15
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20 25 30
Ala Ala Leu Thr Ala Thr Ile Gly Asp Ala Val Tyr Gln Glu Asp Ile
35 40 45
Asp Thr Leu Lys Leu Glu Gln His Val Ala Lys Leu Ala Gly Met Glu
50 55 60
Ala Gly Met Phe Cys Val Ser Gly Thr Leu Ser Asn Gln Ile Ala Leu
65 70 75 80
Arg Thr His Leu Thr Gln Pro Pro Tyr Ser Ile Leu Cys Asp Tyr Arg
85 90 95
Ala His Val Tyr Thr His Glu Ala Ala Gly Leu Ala Ile Leu Ser Gln
100 105 110
Ala Met Val Thr Pro Val Ile Pro Ser Asn Gly Asn Tyr Leu Thr Leu
115 120 125
Glu Asp Ile Lys Lys His Tyr Ile Pro Asp Asp Gly Asp Ile His Gly

130					135					140					
Ala	Pro	Thr	Lys	Val	Ile	Ser	Leu	Glu	Asn	Thr	Leu	His	Gly	Ile	Ile
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His	Pro	Leu	Glu	Glu	Leu	Val	Arg	Ile	Lys	Ala	Trp	Cys	Met	Glu	Asn
				165					170					175	
Asp	Leu	Arg	Leu	His	Cys	Asp	Gly	Ala	Arg	Ile	Trp	Asn	Ala	Ser	Ala
			180					185					190		
Glu	Ser	Gly	Val	Pro	Leu	Lys	Gln	Tyr	Gly	Glu	Leu	Phe	Asp	Ser	Ile
		195					200					205			
Ser	Ile	Cys	Leu	Ser	Lys	Ser	Met	Gly	Ala	Pro	Met	Gly	Ser	Ile	Leu
	210					215					220				
Val	Gly	Ser	His	Lys	Phe	Ile	Lys	Lys	Ala	Asn	His	Phe	Arg	Lys	Gln
225					230					235					240
Gln	Gly	Gly	Gly	Val	Arg	Gln	Ser	Gly	Met	Met	Cys	Lys	Met	Ala	Met
				245					250					255	
Val	Ala	Ile	Gln	Gly	Asp	Trp	Lys	Gly	Lys	Met	Arg	Arg	Ser	His	Arg
			260					265					270		
Met	Ala	His	Glu	Leu	Ala	Arg	Phe	Cys	Ala	Glu	His	Gly	Ile	Pro	Leu
		275					280					285			
Glu	Ser	Pro	Ala	Asp	Thr	Asn	Phe	Val	Phe	Leu	Asp	Leu	Gln	Lys	Ser
	290					295					300				
Lys	Met	Asn	Pro	Asp	Val	Leu	Val	Lys	Lys	Ser	Leu	Lys	Tyr	Gly	Cys
305					310					315					320
Lys	Leu	Met	Gly	Gly	Arg	Val	Ser	Phe	His	Tyr	Gln	Ile	Ser	Glu	Glu
				325					330					335	
Ser	Leu	Glu	Lys	Ile	Lys	Gln	Ala	Ile	Leu	Glu	Ala	Phe	Glu	Tyr	Ser
			340					345					350		
Lys	Lys	Asn	Pro	Tyr	Asp	Glu	Asn	Gly	Pro	Thr	Lys	Ile	Tyr	Arg	Ser
		355					360					365			
Glu	Ser	Ala	Asp	Ala	Val	Gly	Glu	Ile	Lys	Thr	Tyr	Lys	Tyr		

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Claims

1. A unicellular or multicellular organism, in particular a microorganism, for the biotechnological preparation of riboflavin, which exhibits a glycine metabolism which is altered such that its synthetic output of riboflavin without any external supply of glycine is at least equal to that of a wild type of the species *Ashbya gossypii*, i.e. ATCC10895, which is cultured under standard conditions with the addition of 6 g of external glycine/l.
2. A unicellular or multicellular organism as claimed in claim 1, in which the intracellular synthesis of glycine is increased and/or the intracellular degradation of glycine and/or the transport of glycine out of the cell is at least partially inhibited.
3. A unicellular or multicellular organism as claimed in claim 1 or 2, which exhibits an increased threonine aldolase activity.
4. A unicellular or multicellular organism as claimed in one of claims 1 to 3, in which the intracellular formation of serine from glycine is at least partially blocked.
5. A unicellular or multicellular organism as claimed in claim 4, in which the activity of serine hydroxymethyltransferase is at least partially blocked.
6. A unicellular or multicellular organism as claimed in claim 4 or 5, which is resistant to glycine antimetabolites.
7. A unicellular or multicellular organism as claimed in claim 6, which is resistant to alpha-amino-methylphosphonic acid or alpha-aminosulfonic acid, β -hydroxynorvaline and/or other threonine and/or lysine analogs.
8. A unicellular or multicellular organism as claimed in any one of claims 1 to 7, which is a fungus, preferably from the genus *Ashbya*.

9. A unicellular or multicellular organism as claimed in one of claims 1 to 8, which is a fungus of the species *Ashbya gossypii*.
10. A threonine aldolase gene having a nucleotide
5 sequence which encodes the amino acid sequence shown in Figure 2b and its allelic variation.
11. A threonine aldolase gene as claimed in claim 10 which has the nucleotide sequence of nucleotide 1 to 1149 as depicted in Fig. 2b or a DNA sequence
10 which has essentially the same effect.
12. A threonine aldolase gene as claimed in claim 10 or 11 which possesses an upstream promoter having the nucleotide sequence from nucleotide -1231 to -1 as depicted in Fig. 2b or a DNA sequence which has
15 essentially the same effect.
13. A threonine aldolase gene as claimed in one of claims 10 to 12 together with regulatory gene sequences which are assigned to this gene.
14. A gene structure which contains a threonine
20 aldolase gene as claimed in one of claims 10 to 13.
15. A vector which contains a threonine aldolase gene as claimed in one of claims 10 to 13 or a gene structure as claimed in claim 14.
16. A transformed organism for preparing riboflavin
25 which contains, in replicatable form, a threonine aldolase gene as claimed in one of claims 10 to 13 or a gene structure as claimed in claim 14.
17. A transformed organism as claimed in claim 16 which contains a vector as claimed in claim 15.
- 30 18. A process for preparing riboflavin, which comprises employing an organism as claimed in one of claims 1 to 9.
19. A process for preparing a riboflavin-producing unicellular or multicellular organism which comprises
35 altering the organism such that it exhibits a glycine metabolism which is altered such that its synthetic output of riboflavin without any external supply of glycine is at least equal to that of a wild type of the

species *Ashbya gossypii*, i.e. ATCC10895, which is cultured under standard conditions with the addition of 6 g of external glycine/l.

20. The process as claimed in claim 19, wherein the
5 organism is altered using genetic engineering methods.

21. The process as claimed in claim 19 or 20, wherein the alteration of the organism is achieved by exchanging the promoter and/or increasing the gene copy number.

10 22. The process as claimed in one of claims 19 to 21, wherein an enzyme possessing increased activity is produced by altering the endogenous threonine aldolase gene.

15 23. The process as claimed in one of claims 19 to 22, wherein the activity of the serine hydroxymethyltransferase is at least partially blocked by altering the endogenous serine hydroxymethyltransferase gene.

24. The use of the organism as claimed in one of claims 1 to 9 and 16 and 17 for preparing riboflavin.

20 25. The use of the threonine aldolase gene as claimed in one of claims 10 to 13 and the gene structure as claimed in claim 14 for preparing an organism as claimed in one of claims 1 to 9 and 16 and 17.

25 26. The use of the vector as claimed in claim 15 for preparing an organism as claimed in one of claims 1 to 9 and 16 and 17.

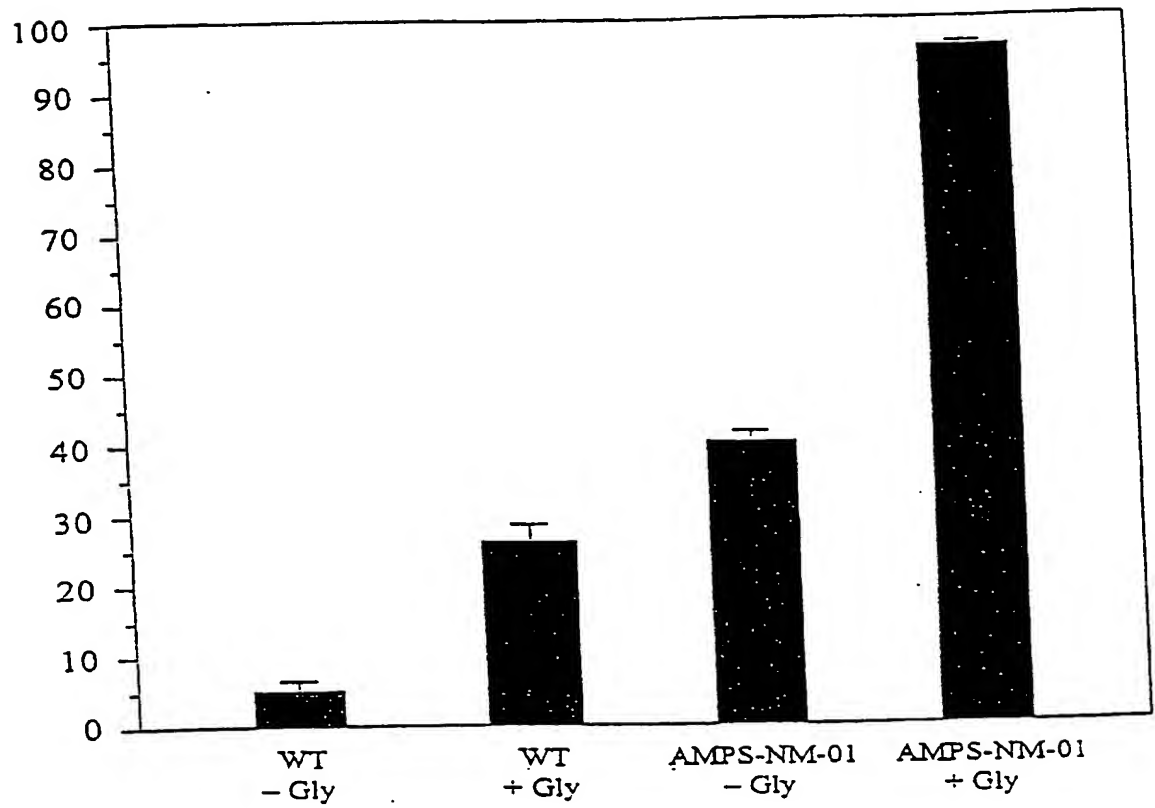
Drawings

Fig. 1

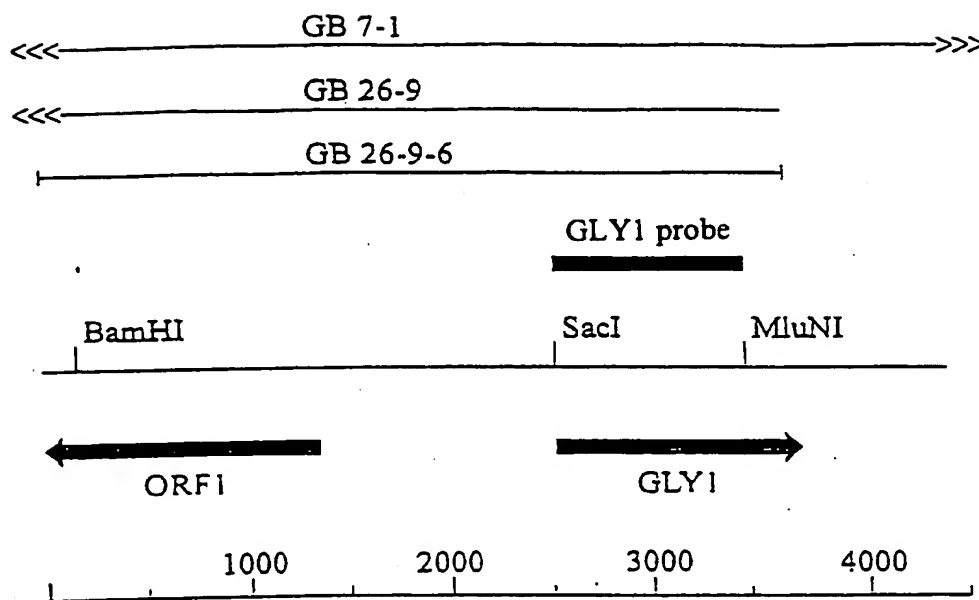


Fig. 2a

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Sequences

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AAGCTCCGAT AGGTAGCCGT GCTGCCGAGC ACCTGCCCTA TACACGCCAGG CGCCATACAC -1021
TATTTAAGCA CAACTGTATC GCCCGGCAGC TTGAGGTATT CCTGGTCCAT GCCAGGTGTC -961
ATAGGCTTGA TCACCAGCGA GTAGACCTCA CTATTGTAGA AGCGCAGCCC GTTGTCTGGG -901
GACTTGTAAG GCGCCTTGAG CCCCCTGATG TCGCAGTAGC GTTTCACGGG ATACTGCGAT -841
GGTGGCGCCT GAATGTTGAA GTATGTCAGC TTCTGTGCGC CTGCGTCACG CCGGGCTTCC -781
GACTGTGCCG CTGTCTGTAG CCGTTTCCAC TCGTCTGTCA GAAGCTGACG TCTCGGCTTG -721
TGGCGGCGCG TGGGTTTCTT CCACGTGGGC GACTTGAAGT CGCTACGACT GGTATCATTA -661
CGTGCTGCAA TCGCTCGGAG GTTCTCCATC TGGGGTCCAC GGTGCTCTGT TGATCTGTCT -601
ATCTCGAAAT CCGTGCACAG ATGTACTCCC ATGTTATCAC GTGACCACAC GCGGTTTTCG -541
TGTTAGTAGA TGCAGATGGT TCTAGAGCAT CACGTGGCTT ACATAGCTTT GTTACATAAT -481
CGATTTTCCG CAGGAGCGTT ACGTCCAACG GTCGTTCTGT GCCAAAAGCA ACAACTGAGC -421
GTCAGGCGGC CGTCTCCCCA GACACGCTCC GCCCCAACT GAGCTCCACG CGGCCTTCTG -361
TCCGAGTTAA GTTCTCTCCC GCTCGTCAGC ACGGGGTCTT TCGTCCGCTA TCCTCTCTCA -301
GCGTTCGCTA CTGAGATCG TGAGCAGTGG CACCCGCGAC CAAAAAAGA AATTATGTTT -241
CTTACGCAAG GAATATGCTT CCGGCCATGC CATCGCAAG AGTGATGCCG CAGAGGTTGC -181
TTCTGCGAGG CAACTCTCTG GCAATAGGGT GGAATATTCA GCTTGGGCTT ATATAAAGA -121
AACCGTTCGA GCTCGTCGGA GCCAGGTGGA AATTTTTTCG TAACGTAGGT AGAGGTTATA -61
GTTAGCGTCA GTCTCTTTTC TGCCAAGCTG CTACAGTTGA CTACAAGTAA CAAACCCAGG -1

  ATG AAT CAG GAT ATG GAA CTA CCA GAG GCG TAC ACG TCG GCT TCG AAC      48
1 Met Asn Gln Asp Met Glu Leu Pro Glu Ala Tyr Thr Ser Ala Ser Asn

  GAC TTC CGT TCG GAC ACG TTC ACC ACT CCA ACG CGC GAA ATG ATC GAG      96
17 Asp Phe Arg Ser Asp Thr Phe Thr Thr Pro Thr Arg Glu Met Ile Glu

  GCT GCG CTA ACG GCG ACC ATC GGT GAC GCC GTC TAC CAA GAG GAC ATC      144
33 Ala Ala Leu Thr Ala Thr Ile Gly Asp Ala Val Tyr Gln Glu Asp Ile

  GAC ACG TTG AAG CTA GAA CAG CAC GTC GCC AAG CTG GCC GGC ATG GAG      192
49 Asp Thr Leu Lys Leu Glu Gln His Val Ala Lys Leu Ala Gly Met Glu

  GCC GGT ATG TTC TGC GTA TCT GGT ACT TTG TCC AAC CAG ATT GCT TTG      240
65 Ala Gly Met Phe Cys Val Ser Gly Thr Leu Ser Asn Gln Ile Ala Leu

  CGG ACC CAC CTA ACT CAG CCA CCA TAT TCG ATT CTT TGC GAC TAC GGT      288
81 Arg Thr Gly Leu Thr Gln Pro Pro Tyr Ser Ile Leu Cys Asp Tyr Arg

  GCG CAT GTG TAC ACG CAC GAG GCT GCG GGG TTG GCA ATT TTG TCC CAG      336
97 Ala His Val Tyr Thr His Glu Ala Ala Gly Leu Ala Ile Leu Ser Gln

  GCC ATG GTG ACA CCT GTC ATT CCT TCC AAC GGC AAC TAC TTG ACT TTG      384
113 Ala Met Val Thr Pro Val Ile Pro Ser Asn Gly Asn Tyr Leu Thr Leu

  GAA GAC ATC AAG AAG CAC TAC ATT CCT GAT GAT GGC GAC ATC CAC GGT      432
129 Glu Asp Ile Lys Lys His Tyr Ile Pro Asp Asp Gly Asp Ile His Gly

  GCT CCA ACA AAG GTT ATC TCG TTG GAA AAC ACC TTG CAC GGT ATC ATT      480
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161 His Pro Leu Glu Glu Leu Val Arg Ile Lys Ala Trp Cys Met Glu Asn

  GAC CTC AGA CTA CAC TGC GAT GGT GCG AGA ATC TGG AAC GCG TCC GCA      576
177 Asp Leu Arg Leu His Cys Asp Gly Ala Arg Ile Trp Asn Ala Ser Ala

  GAA TCC GGT GTG CCT CTA AAA CAG TAC GGA GAG CTA TTC GAC TCC ATT      624
193 Glu Ser Gly Val Pro Leu Lys Gln Tyr Gly Glu Leu Phe Asp Ser Ile

  TCC ATC TCG TTG TCC AAG TCC ATG GGT GCC CCA ATG GGC TCC ATT CTC      672
209 Ser Ile Cys Leu Ser Lys Ser Met Gly Ala Pro Met Gly Ser Ile Leu

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225	GTC GGG TCG CAC AAG TTC ATA AAG AAG GCG AAC CAC TTC AGA AAG CAG	720
	Val Gly Ser His Lys Phe Ile Lys Lys Ala Asn His Phe Arg Lys Gln	
241	CAA GGT GGT GGT GTC AGA CAG TCT GGT ATG ATG TGC AAG ATG GCG ATG	768
	Gln Gly Gly Gly Val Arg Gln Ser Gly Met Met Cys Lys Met Ala Met	
257	GTG GCT ATC CAG GGT GAC TGG AAG GGC AAG ATG AGG CGT TCG CAC AGA	816
	Val Ala Ile Gln Gly Asp Trp Lys Gly Lys Met Arg Arg Ser His Arg	
273	ATG GCT CAC GAG CTG GCC AGA TTT TGC GCA GAG CAC GGC ATC CCA TTG	864
	Met Ala His Glu Leu Ala Arg Phe Cys Ala Glu His Gly Ile Pro Leu	
289	GAG TCG CCT GCT GAC ACC AAC TTT GTC TTT TTG GAC TTG CAG AAG AGC	912
	Glu Ser Pro Ala Asp Thr Asn Phe Val Phe Leu Asp Leu Gln Lys Ser	
305	AAG ATG AAC CCT GAC GTG CTC GTC AAG AAG AGT TTG AAG TAC GGC TGC	960
	Lys Met Asn Pro Asp Val Leu Val Lys Lys Ser Leu Lys Tyr Gly Cys	
321	AAG CTA ATG GGC GGG CGT GTC TCC TTC CAC TAC CAG ATA TCT GAG GAG	1008
	Lys Leu Met Gly Gly Arg Val Ser Phe His Tyr Gln Ile Ser Glu Glu	
337	TCC CTT GAG AAG ATC AAG CAG GCC ATC CTA GAG GCG TTC GAG TAC TCG	1056
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353	AAG AAG AAC CCT TAC GAT GAA AAC GGC CCC ACG AAG ATC TAC AGA AGT	1104
	Lys Lys Asn Pro Tyr Asp Glu Asn Gly Pro Thr Lys Ile Tyr Arg Ser	
369	GAG TCC GCT GAC GCT GTG GGT GAG ATC AAG ACC TAC AAG TAT TAA	1149
	Glu Ser Ala Asp Ala Val Gly Glu Ile Lys Thr Tyr Lys Tyr	
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	TTTTGCAAGA GATGGCTATG AATGGGGCAC GCTCCATCAC CTCTCTGCGA GCCGGACTCA	1329
	GCATTATATC CATCTCAAAA CCTAATATCA AATGGGATTG TGGTGCGCAG TACATGCGCA	1389
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Figure 2b

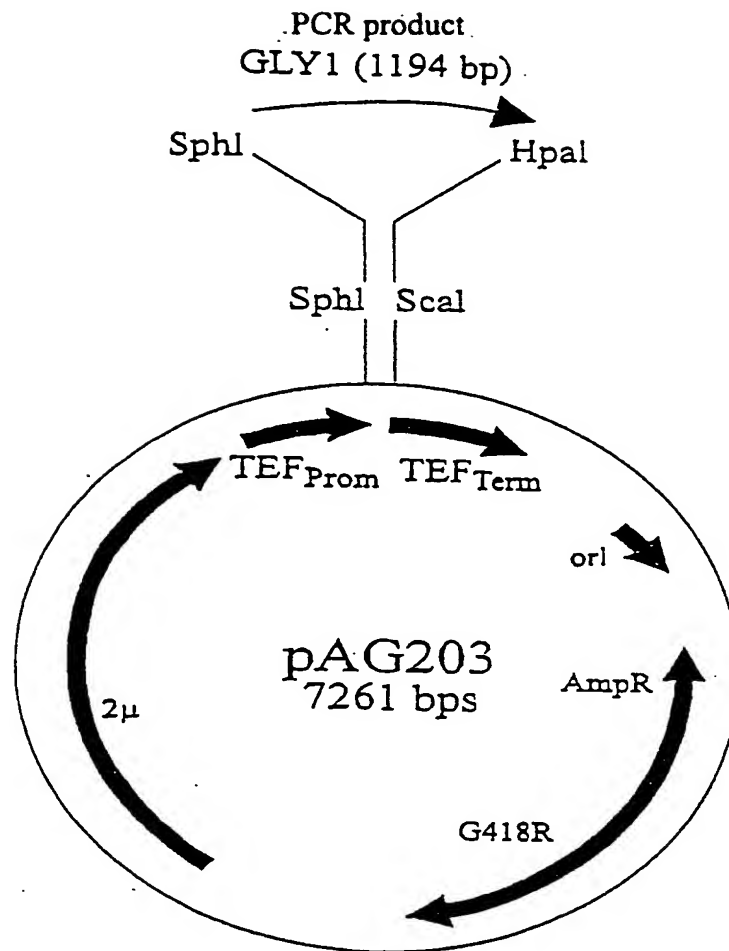


Fig. 3

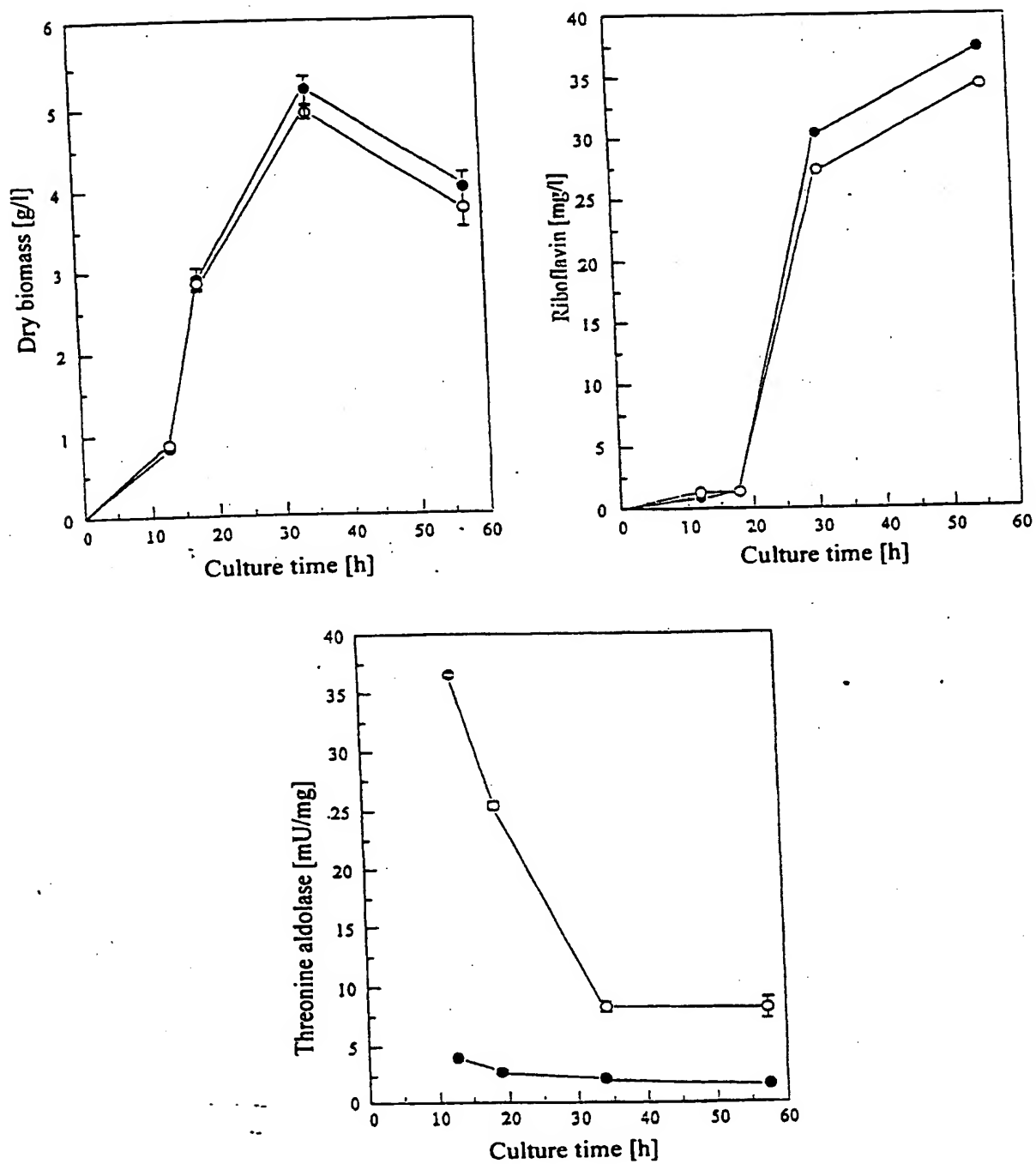
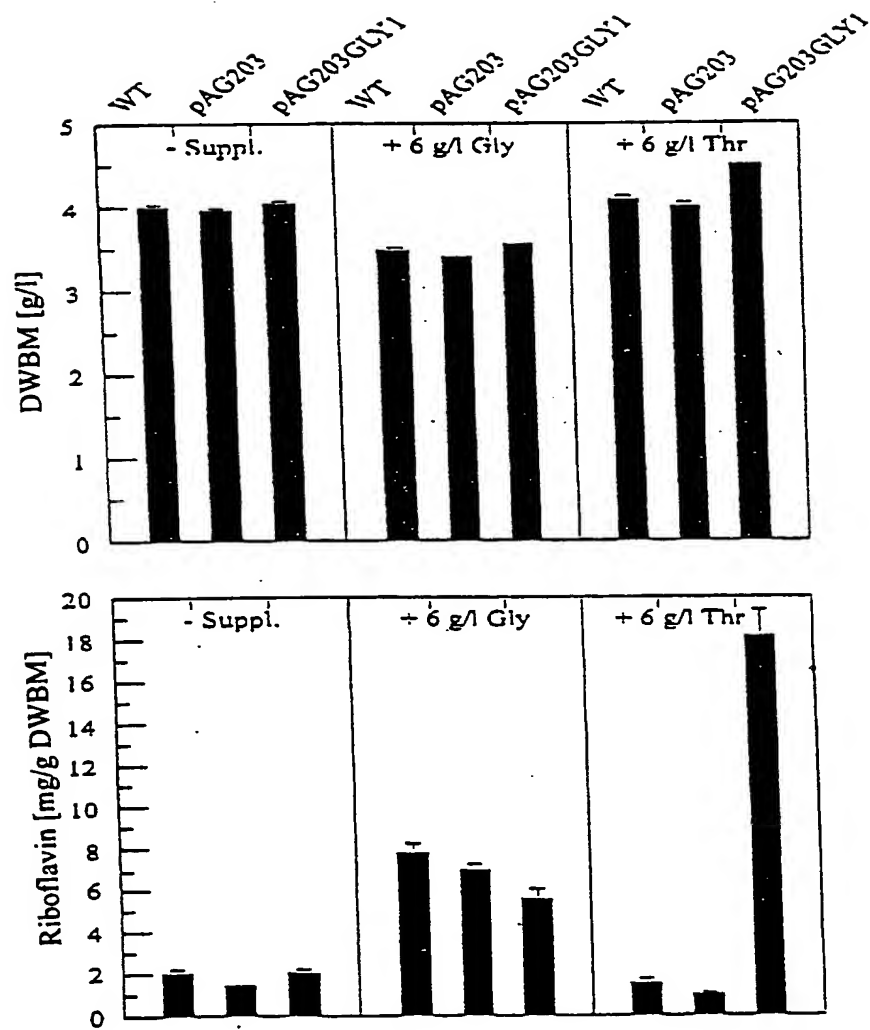
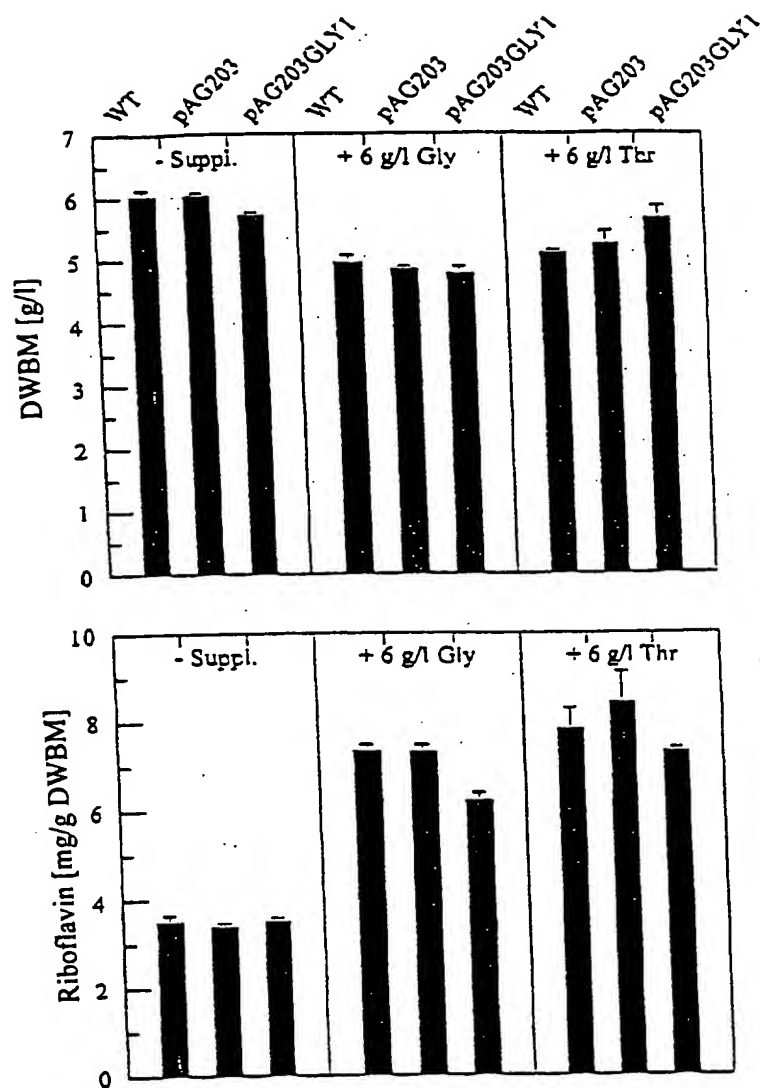


Fig. 4



Strain	Medium	Before culture		After culture	
		Gly [mM]	Thr [mM]	Gly [mM]	Thr [mM]
A. g. WT	-	2	1.6	2.3 ± 0.04	0.18 ± 0.08
	+ 6 g of Gly/l	82	1.6	79.6 ± 0.8	1.2 ± 0.1
	+ 6 g of Thr/l	2	51.6	6.3 ± 0.3	32.0 ± 1.2
A. g. pAG203GLY1	-	2	1.6	4.0 ± 0.08	0.14 ± 0.01
	+ 6 g of Gly/l	82	1.6	80.2 ± 0.7	0 ± 0
	+ 6 g of Thr/l	2	51.6	41.3 ± 0.7	6.1 ± 1.0

Fig. 5



Strain	Medium	Before culture		After culture	
		Gly [mM]	Thr [mM]	Gly [mM]	Thr [mM]
A. g. ATCC 10895	-	2	1.6	2.4 ± 0.03	0 ± 0
	+ 6 g of Gly/l	82	1.6	76.5 ± 0.4	0 ± 0
	+ 6 g of Thr/l	2	51.6	5.6 ± 0.7	42.8 ± 1.0
A. g. pAG203GLY1	-	2	1.6	4.0 ± 0.06	0 ± 0
	+ 6 g of Gly/l	82	1.6	78.3 ± 2.0	0 ± 0
	+ 6 g of Thr/l	2	51.6	44.0 ± 4.1	12.6 ± 1.8

Fig. 6

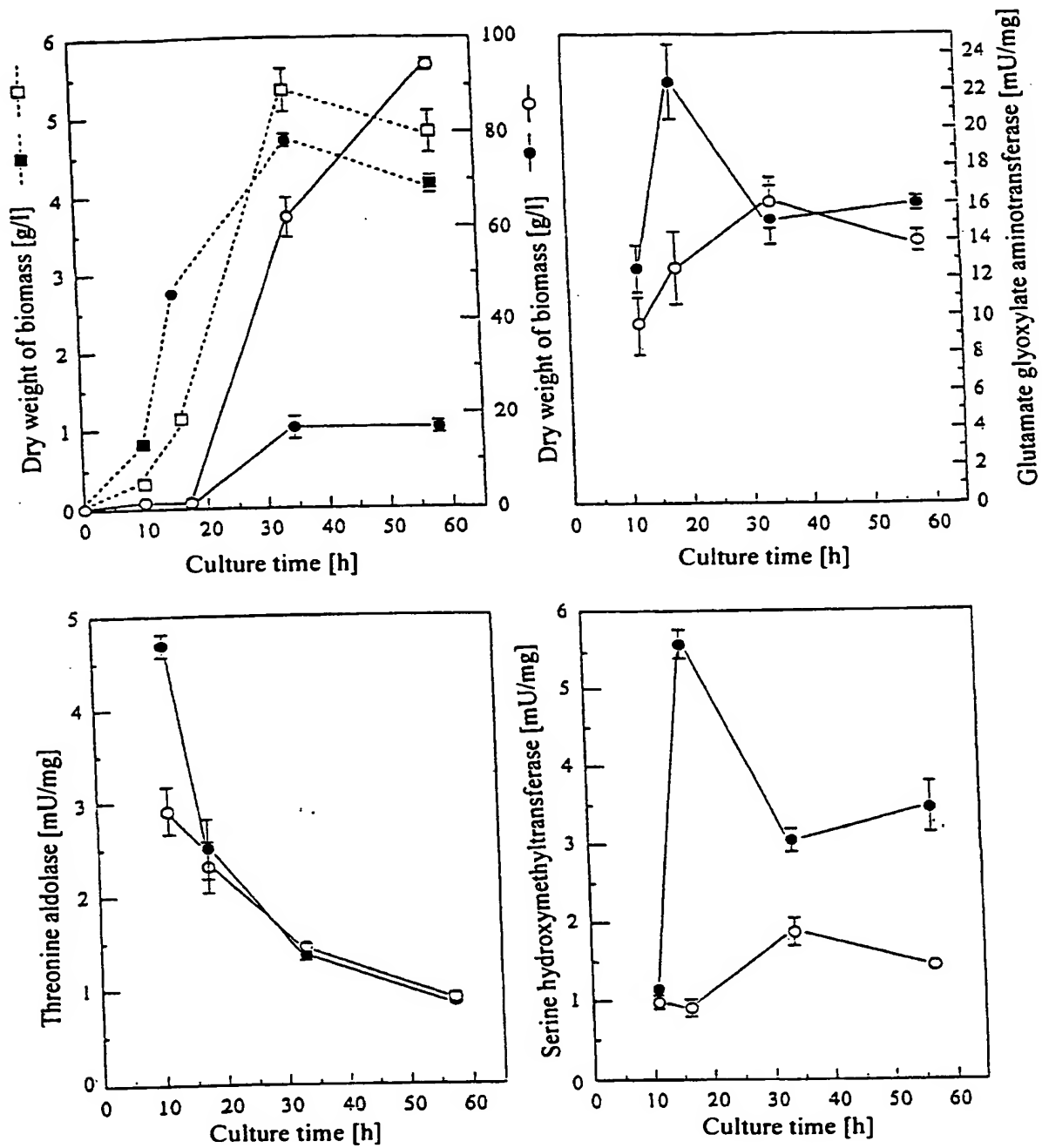


Fig. 7

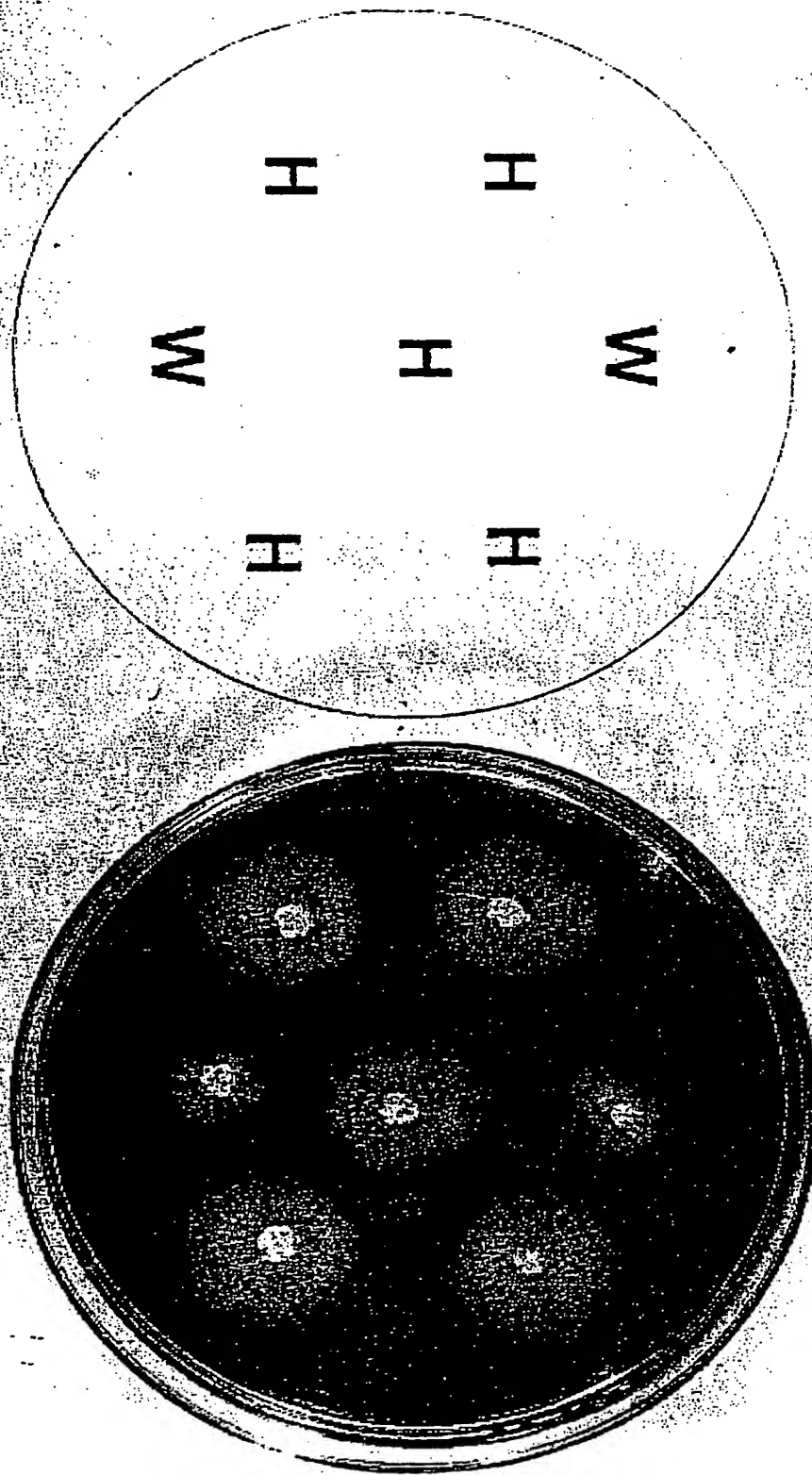
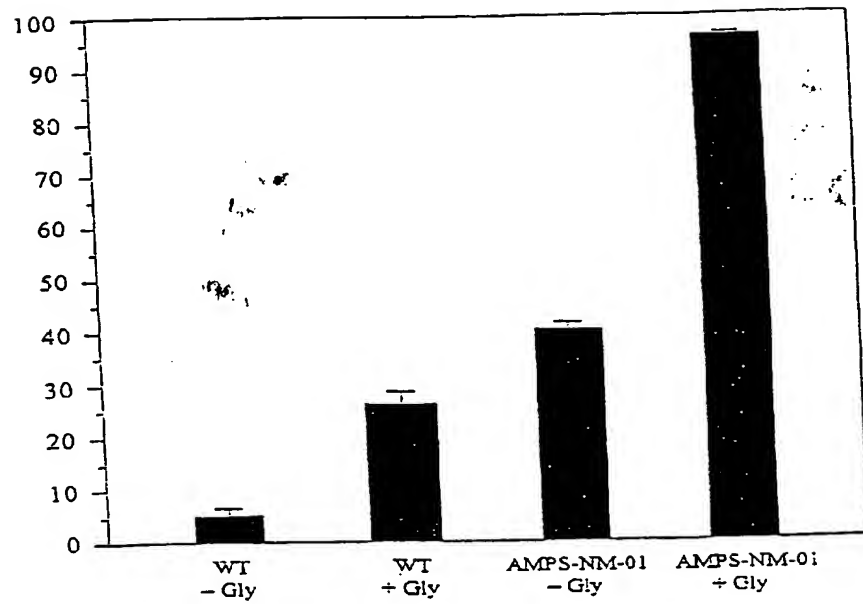


Fig. 8

Drawings



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